

**APP A**  
**DPSCH 4155.2**

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**\* MONOGRAPH NO.: M8E**

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**ITEM:** Toffee Rolls, Chocolate Flavored

**NSN:** 8925-01-019-4855

**ITEM SPECIFICATION:** CID A-A-20177

**APPROXIMATE CALORIC VALUE:** 110 Kilocalories ((PRIMARY))

**CHARACTERISTIC OF ITEM:**

**APPEARANCE:** Dull, dark tan to brown; segmented.

**ODOR:** Semi-sweet chocolate / caramel.

**FLAVOR:** Chocolate, taffy, caramelized flavor.

**TEXTURE:** Smooth, soft chewy.

**DEFECTS LIKELY TO OCCUR:**

**APPEARANCE:** Surface sheen.

**ODOR:** Oxidized vegetable oil, rancid.

**FLAVOR:** Stale, rancid.

**TEXTURE:** Hard, brittle surface, soft center.

**UNIQUE EXAMINATION / TEST PROCEDURE:** Moderate pressure is required to chew the test sample. If heavy pressure is required, sample should be rejected.

**SPECIAL NOTES:** Examination of this item should be performed at approximately 70 F.