

DETAIL SPECIFICATION

HAM CHUNKS, WITH JUICES, CANNED

This amendment forms a part of MIL-DTL-44159C, dated March 2, 1999, and is approved for use by all Departments and Agencies of the Department of Defense.

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3.6: Change line “f” to read:

“No individual can shall contain less than 15.5 ounces, drained weight of ham chunks for the (401 x 411) can, or less than 60.0 ounces, drained weight of ham chunks for the (603 x 700) can, as applicable.”

3.6: Change line “h” to read:

“The average net weight shall be not less than 29.0 ounces for the (401 x 411) can, or not less than 105.5 ounces for the (603 x 700) can, as applicable.”

3.6: Change line “i” to read:

“No individual can shall contain less than 28.5 ounces of product for the (401 x 411) can, or less than 104.0 ounces of product for the (603 x 700) can, as applicable.”

3.6: Change line “m” to read:

“The average drained weight shall be not less than 16.0 ounces for the (401 x 411) can, or not less than 60.5 ounces for the (603 x 700) can, as applicable.”

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4.5.3: Add to beginning of last sentence:

“For the (401 x 411) can,”

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4.5.3: Add after last sentence:

“For the (603 x 700) can, if the average net weight is less than 105.5 ounces or if the net weight of any individual can is less than 104.0 ounces, the lot shall be rejected.”

4.5.4: Delete second sentence and insert:

“The filled and sealed cans shall be examined for can vacuum examination prior to product examination using the procedures stated in Paragraph 4.5.6 Can vacuum examination. As specified in 4.5.6, cans to be examined for vacuum shall be held at 70° to 80°F. No heating of sample cans shall occur prior to attaining vacuum readings.”

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4.5.4 TABLE III: Change defect 101 to read:

“Drained weight of ham chunks is less than 15.5 ounces for the (401 x 411) can or less than 60.0 for the (603 x 700) can.”

4.5.4 TABLE III: Change footnote 4/ to read:

“If the sample average drained weight is less than 16.0 ounces for the (401 x 411) can or less than 60.5 ounces for the (603 x 700) can, the lot shall be rejected.”

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4.5.5 TABLE IV: Change table to:

Lot Size (cans)	Sample size (cans)	Acceptance Number	Rejection Number
1 to 1,200	3	0	1
over 1,200	5	0	1

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Custodians:

Army - GL  
Navy - SA  
Air Force - 35

Preparing activity:

DLA - SS

(Project No. 8905-P105)

Review activities:

Army - MD, QM  
Navy - MC  
USDA - FV