

QUALITY ASSURANCE PROVISION
QAP-M0023

Stock Class: 5340
Bracket, Angle

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1. This Quality Assurance Provision covers the requirements for First Article Testing Requirements of Brackets, Angle for the Advance Amphibious Assault Ship AAV7A1.

2. First Article Requirements:

a. First Article Testing shall be performed by the contractor. A First Article Test Report shall be prepared IAW MIL-STD-831 and submitted to Defense Industrial Supply Center, DISC-ETQ, First Article Test Monitor, 70C Robbins Ave., Philadelphia, PA 19112-5096.

b. The contractor shall produce both the First Articles and the production quantity at the same facility and shall submit a certification to that effect with each First Article Test Report.

c. DISC POC authorization to allow the contractor to proceed to the production phase to the contract is contingent upon submission, evaluation and approval of the First Article Test report.

d. The number of items to be tested as First Article Test samples shall be 3.

e. The First Article Test shall consist of:

(1) Material verification IAW applicable Marine Corps System Command Dwg.

(2) Verification of Metric dimensional requirements or applicable dwg.

(3) Verification of Nuts to MS51972 requirements to include material, linear dimensions and thread size. This is a non-metric nut.

(4) Welding properties verification IAW MIL-STD-2219, CLASS B.

(5) Additional Quality verification IAW Note 5 of applicable Marine Corps System Command and Navy Dwg QAR2589142

(6) Painting verification IAW Note 4 of Marine Corps System Command Dwg, and Navy Dwg 2584542 Class F, Type 1.

(7) The contractor may use his own or contracted facilities to perform required tests.

f. All verifications and inspections cited item 2.c of this Quality Assurance Provision shall be witnessed and verified by the Government Quality Assurance Representative.

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3. Approved First Articles not destroyed during testing shall serve as manufacturing standards during the production phase of the contract and may be delivered only as part of the final delivery on the contract.

4. Upon receipt of the First Article Test report, the Quality Assurance Specialist in DISC-MAB will evaluate the report and recommend approval/disapproval. The presence of any nonconformance to the procurement requirements shall be sufficient cause for disapproval of the First Article Test. The DISC PCO will notify the contractor of the final approval/disapproval decision.

5. Projected lead time for First Article Test report evaluation:

ACTION	ACTION ACTIVITY	CALENDAR DAYS
Evaluation	DISC-M	15 DAYS
Notification	DISC-M	15 DAYS

6. The First Article Test requirements may be waived when supplies identical or similar to those called for have been previously delivered by the offeror and accepted by the Government. If requesting a waiver of the First Article Test requirement on that basis, the contractor must provide specific contract numbers to substantiate the request and certification that the same production facilities and procedures will be used.